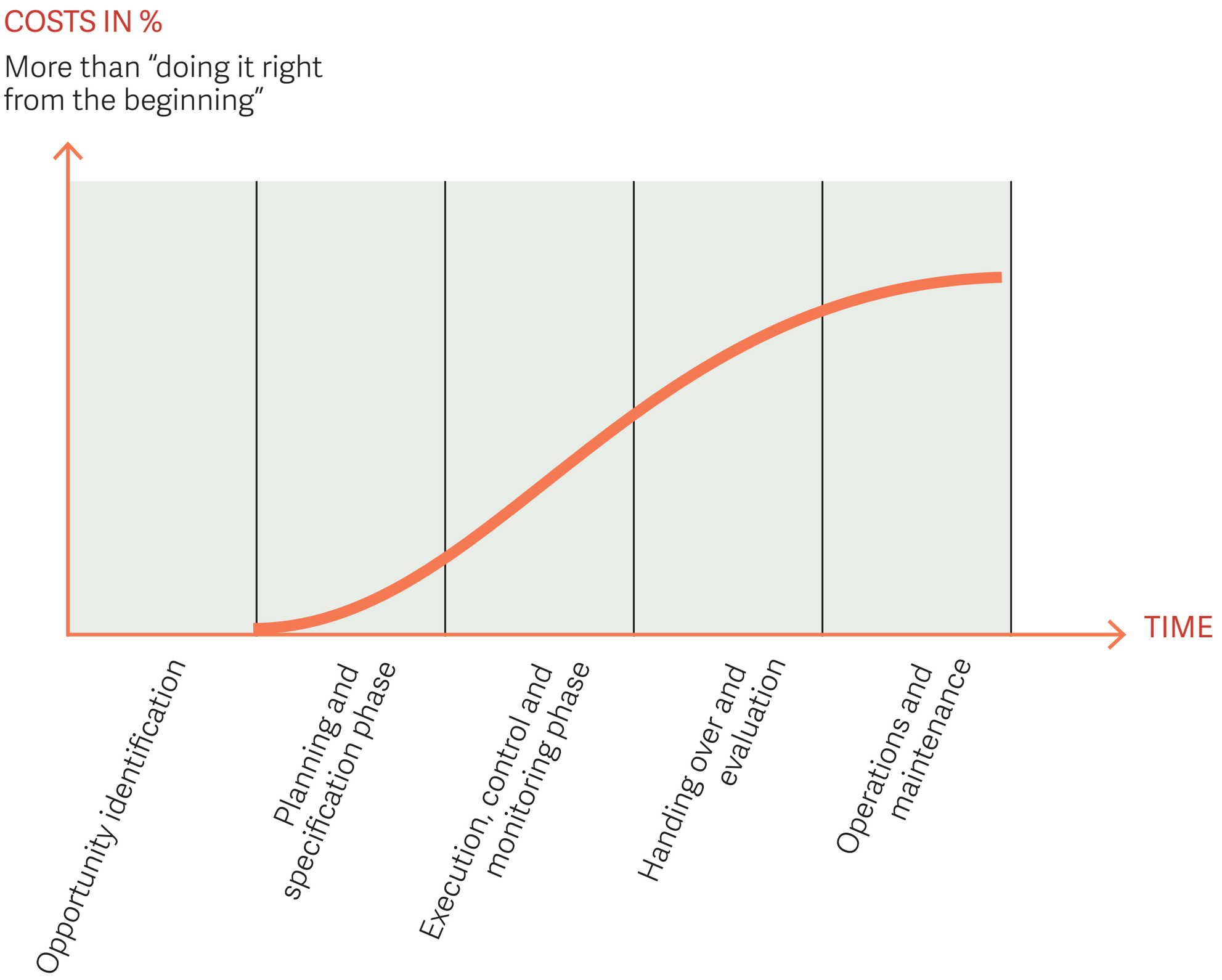

FIGURE 4.10
Costs in connection with changes are lowest during the early phases of the project and can be catastrophically high during the later phases.

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